

A & L Shielding Inc.

DOOR MACHINING REQUIREMENTS FOR LEAD LINED HM DOORS

Customer Cust. Order # A&L S.O. #:

Job Name Page

Hinge / Pivot: Mfg.: Temp. #: Temp. #: Size: Gauge: Backset:	Cylindrical Lock: Mfg.: Series: Temp. #: Temp. #: Backset:	Dead Bolt: Mfg.: Series: Temp. #: Temp. #: Function: Backset:	Mortise Lock: Mfg.: Series: Temp. #: Temp. #: Function: Backset:
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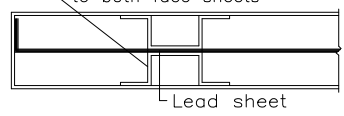
NOTE: All measurements from top of door to centerline of hardware!

BEVEL	
Lock stile 1/8" IN 2"	Hinge stile 1/8" IN 2"

Face Thickness

18 GAGE

Typical door construction:



Vertical stiffeners spot welded to both face sheets

Lead sheet

Vision Lite:	Width	Height
Actual glass size w x h:	x	
Door cutout size w x h:	x	
Clear glass size w x h:	x	

Note: Stile dimensions are to lite cutout!

Lock stile Top Rail

MVP# : Glass thk.:

C/L Dead Bolt Front

C/L Lock Front

Frame manufacturer:

L

L

Frame Height

(Use at doors with Pivots)

C/L Hinge

C/L Hinge

C/L Hinge

C/L Hinge

Remarks:

Single swing or Active Leaf Door of Pair					
Quantity	Prefit size	Lead thickness	Label	Door Numbers	Swing
Right hand (RH)	Left hand (LH)	Right hand reverse (RHR)	Left hand reverse (LHR)		
<div style="border: 1px solid black; padding: 5px; width: 80px; margin: auto;">Room to be locked</div>	<div style="border: 1px solid black; padding: 5px; width: 80px; margin: auto;">Room to be locked</div>	<div style="border: 1px solid black; padding: 5px; width: 80px; margin: auto;">Room to be locked</div>	<div style="border: 1px solid black; padding: 5px; width: 80px; margin: auto;">Room to be locked</div>		

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Job Name Page

Hinge / Pivot: Mfg.: Temp. #: Temp. #: Size: Gauge: Backset:	Flush Bolt: Mfg.: Temp. #: Temp. #: Model: Size top: Size bottom:	Lock Strike: Mfg.: Temp. #: Size:	Dead Bolt Strike: Mfg.: Temp. #: Size:
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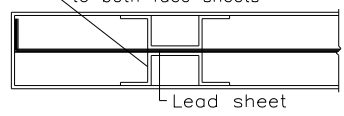
NOTE: All measurements from top of door to centerline of hardware!

BEVEL	
Strike stile 1/8" IN 2"	Hinge stile 1/8" IN 2"

Face Thickness

18 GAGE

Typical door construction:



Vertical stiffeners spot welded to both face sheets

Lead sheet

Vision Lite:	Width	Height
Actual glass size w x h:	x	
Door cutout size w x h:	x	
Clear glass size w x h:	x	

Note: Stile dimensions are to lite cutout!

Strike stile Top Rail

MVP# : Glass thk.:

C/L Dead Bolt Strike

C/L Lock Strike

Frame manufacturer:

S
X

C/L Hinge

S
X

C/L Hinge

C/L Hinge

S
X

C/L Hinge

Frame Height
 (Use at doors with Pivots)

Remarks:

Inactive Door of Pair					
Quantity	Prefit size	Lead thickness	Label	Door Numbers	Swing
Right hand (RH)	Left hand (LH)	Right hand reverse (RHR)	Left hand reverse (LHR)		
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